

**Product Name:** xCE-Black

## 1. SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND THE COMPANY/UNDERTAKING

### 1.1 Product Identifier

Product name	xCE-Black
Product description	Photopolymer Resin for 3D-printing (SLA, DLP & LCD)
Alternative names	xCE-Black

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified use	Photopolymer is monomer based on acrylic esters for SLA, DLP and LCD 3D printers with UV-light systems.
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Uses advised against	-
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### 1.3 Details of the supplier of the safety data sheet

Liqcreate  
Marconiweg 5 - 9A  
3442 AD Woerden  
The Netherlands  
Tel.: +31 (0) 850 605849  
info@liqcreate.com

### 1.4 Emergency Telephone number

Emergency telephone number: 112  
(General emergency telephone number (EU))

## 2. SECTION 2: HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

According to regulation (EG) No. 1272/2008 [CLP].

2 SKin sens. Cat. 1	H317
Eye irrit. Cat. 1	H319
Aquatic chronic Cat. 4	H413

### 2.2 Label elements



Signal word  
Hazard statement(s)

Warning  
H317: May cause an allergic skin reaction.  
H319: Causes serious eye irritation.  
H413: May cause long-lasting harmful effects to aquatic life.

Precautionary statement(s)

P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P216: Avoid breathing dust/fumes/gas/mist/vapours/spray.  
P264: Wash thoroughly after handling.  
P272: Contaminated work clothing should not be allowed out of the workplace.  
P273: Avoid release to the environment.  
P302+P352: IF ON SKIN: Wash with plenty of water.

P350+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.  
 P333+P313: If skin irritation or a rash occurs: Get medical advice/attention.  
 P362+P364: Take off contaminated clothing and wash it before reuse.  
 P501: Dispose of contents/container in accordance with local/regional/national/international regulation.

**2.3 Other hazards**

Not classified as PBT or vPvB.

**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS**

**3.1 Substances**

This product is a mixture.

**3.2 Mixtures**

Substances in the product which may present a health or environmental hazard, or which have been assigned occupational exposure limits, are detailed below.

According to Regulation (EG) Nr. 1272/2008[CLP].

Hazardous ingredient(s)	%WW	EINECES No.	Hazard Class and Category Code(s)	Hazard statement Code(s)
Methacrylic Oligomer	65 - 85	Proprietary	Skin sens. Cat. 1 Aquatic chronic Cat. 4	H317 H413
Glycol Methacrylate	10 - 30	212-782-2	Skin sens. Cat. 1 Eye irrit. Cat. 2	H317 H319
Benzoxazole	<0,5	230-426-4	Aquatic chronic Cat. 4	H413
Phosphine Oxide	≤3,0	278-355-8	Skin sens. Cat. 1 Repr. Cat. 2 (fer.) Aquatic chronic Cat. 2	H317 H361f H411

For full text of H phrases see section 16.

**SECTION 4: FIRST AID MEASURES**

**4.1 Description of first aid measures**

- Inhalation            IF INHALED: Move into fresh air and keep at rest. Get medical attention if any discomfort continues.
- Skin Contact        IF ON SKIN (or hair): Remove contaminated clothing immediately and wash skin with soap and water. Get medical attention promptly if irritation or other symptoms occur after washing.
- Eye Contact         IF IN EYES: Continue to rinse for at least 15 minutes under running water with eyelids held open. Get medical attention.
- Ingestion            Do not induce vomiting. Never induce vomiting or give anything by mouth if the victim is unconscious or having convulsions. Immediately rinse mouth and drink plenty of water. Keep person under observation. If person becomes uncomfortable, get medical attention.

#### 4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2) and/or in section 11. Further important symptoms and effects are so far not known.

#### 4.3 Indication of the immediate medical attention and special treatment needed

Note to Physician

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

### SECTION 5: FIRE-FIGHTING MEASURES

#### 5.1 Extinguishing media

Suitable Extinguishing Media	Water spray, dry powder, CO <sub>2</sub> .
Unsuitable Extinguishing Media	Water jet.

#### 5.2 Special hazards arising from the substance or mixture

Hazards during fire-fighting	Harmful vapours Evolution of fumes/fog
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High temperatures may cause spontaneous polymerizing reaction generating heat/pressure. Closed containers may rupture or explode during a runaway polymerization. Use a water spray or fog to reduce temperature of containers.

#### 5.3 Advice for fire-fighters

Protective equipment	Wear a self-contained breathing apparatus and full protective clothing.
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### SECTION 6: ACCIDENTAL RELEASE MEASURES

#### 6.1 Personal precautions, protective equipment and emergency procedures

Use protective gloves, goggles and suitable protective clothing. In case of inadequate ventilation, use respiratory protection. Maximize ventilation after accidental release.

#### 6.2 Environmental precautions

Contain contaminated water/firefighting water. Do not discharge into drains/surface waters/groundwater. Avoid release to the environment.

#### 6.3 Methods and material for containment and cleaning up

Remove sources of ignition. Absorb with sand or other inert absorbent. Spillage may be stored as chemical waste in approved area.

#### 6.4 Reference to other sections

See section 8, 13.

### SECTION 7: HANDLING AND STORAGE

#### 7.1 Precautions for safe handling

Keep away from heat, sparks and open flame. Use mechanical ventilation in case of handling which causes formation of vapours. Handle and open container with care. Wear full protective clothing for prolonged exposure and/or high concentrations. Take precautionary measures against static discharges.

#### 7.2 Conditions for safe storage, including any incompatibilities

Protect from light, including direct sunrays. Container may be filled for only 90%. Keep containers tightly closed, separate from oxidizing agents. Store in original container in a dry, cool and well-ventilated place. Store at temperatures between 5°C and 30°C. Do not expose to temperatures above 50°C for more than 24 hours. High temperatures may cause spontaneous polymerization.

### 7.3 Specific end use(s)

None.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters

Substance	EC No.
Methacrylic Oligomer (100%)	Proprietary

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	1	1	1

PNEC (100% component)	
Aquatic Compartment	Not applicable
Terrestrial Compartment	Not applicable

1. Toxicity: DNEL not established

Substance	EC No.	LTEL ppm (8 Hr TWA)	LTEL mg/m <sup>3</sup> (8 h TWA)
Glycol Methacrylate (100%)	212-782-2	0,05	0,24

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	1	4,9 mg/m <sup>3</sup>	1,3 mg/kg

PNEC (100% component)	
Aquatic Compartment	10 mg/l (Fresh water) 0,482 mg/l (Sea water) 3,79 mg/kg dry weight (sediment)
Terrestrial Compartment	0,476 mg/kg dry weight

1. Toxicity: DNEL not established

Substance	EC No.
Phosphine Oxide (100%)	278-355-8

DNEL (100% component)	Oral	Inhalation	Dermal
Worker – Long Term – Systemic effects	1	3,5 mg/m <sup>3</sup>	1,0 mg/kg

PNEC (100% component)	
Aquatic Compartment	0,00353 mg/l (Fresh water) 0,000353 mg/l (Sea water) 0,29 mg/kg dry weight (sediment)
Terrestrial Compartment	0,0557 mg/kg dry weight

1. Toxicity: DNEL not established

Substance	EC No.
Benzoxazole (100%)	230-426-4

DNEL (100% component)	Oral	Inhalation	Dermal
Worker - Long Term - Systemic effects	1	1	1

PNEC (100% component)	
Aquatic Compartment	Not applicable
Terrestrial Compartment	Not applicable

1. Toxicity: DNEL not established

## 8.2 Exposure controls

### Appropriate engineering controls

Do not eat, drink or smoke at the work place. Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limit is not exceeded.

### Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection	Wear eye/face protection. Wear approved chemical safety goggles where eyes
Skin protection	Wear suitable gloves. Butyl and nitrile rubber gloves offer short-term protection. Latex surgical gloves offer little protection. Gloves should be stored correctly and changed regularly, especially if excessive exposure has occurred.
Respiratory protection	Wear suitable respiratory protective equipment if engineering controls are insufficient, or not present, and exposure to levels above the DNEL is likely. A suitable mask with filter type A (EN141 or EN405) may be appropriate.
Other	Keep working clothes separately. Take off contaminated clothing immediately. Wash soiled clothing before reuse. Keep away from food, drinks and animal feed. Wash hands thoroughly after handling.

### Environmental exposure controls

Ensure effective control measures when working within the boundaries as specified in section 6.2 of each GES.

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on basic physical and chemical properties**

Appearance	Viscous liquid - grey or orange (but different colors possible)
Odour	Ester like
pH	Not applicable
Melting point	Not applicable
Boiling point	> 200°C
Flash point	> 150°C
Flammable Limits (lower) (%v/v)	No applicable
Vapour pressure	-
Solubility (Water)	Not soluble
Solubility	Good solubility with most organic solvents
Auto ignition temperature	380°C
Explosive properties	Not applicable
Oxidising properties	Not applicable
Relative density	1.1-1.2 (water=1)
Viscosity	0.5-1.1 Pa•s

**9.2 Other information**

None

**SECTION 10: STABILITY AND REACTIVITY**

**10.1 Reactivity**

See part 10.2.

**10.2 Chemical stability**

Stable under normal temperature conditions. Stable is stored and handled as prescribed/indicated.

**10.3 Possibility of hazardous reactions**

Hazardous polymerization. May polymerize.

**10.4 Conditions to avoid**

Avoid heat, flames and other sources of ignition. Avoid contact with free radical initiators. Avoid contact with isocyanates and oxidizing agents. Avoid contact with vinyl polymerization initiators. Avoid exposure to high temperatures, direct sunlight or ultra violet (UV) radiation.

**10.5 Incompatible materials**

Avoid contact with radical forming initiators, peroxides, strong alkalies or reactive metals to prevent exothermic polymerization.

**10.6 Hazardous Decomposition Product(s)**

With regard to possible decomposition products refer to Section 5: Oxides of carbon.

**SECTION 11: TOXICOLOGICAL INFORMATION**

**11.1 Information on toxicological effects**

Stable Acute toxicity:

<u>Methacrylic Oligomer (100%)</u>	
LD50 acute	No information available
Skin irritation	No information available
Eye irritation	No information available
Inhalation/skin sensitisation	No information available
Aspiration Hazard	No aspiration hazard expected

Glycol Methacrylate (100%)

LD50 acute oral rat	> 5000 mg/kg
LD50 acute dermal rabbit	> 5000 mg/kg
Skin irritation (rabbit, 24 h, Draize)	Non-irritant
Eye irritation (rabbit, Draize)	Irritating
Inhalation (guinea pig, GPMT)	Sensitizing
Aspiration Hazard	No aspiration hazard expected
Chronic toxicity oral rat (OESO 422)	> 100 mg/kg
Reproductive toxicity (animal studies)	No suspicion of a toxic effect on reproduction

Phosphine Oxide (100%)

LD50 acute dermal rat:	> 2000 mg/kg
Skin irritation (rabbit, 24 h, Draize)	Non-irritant
Eye irritation (rabbit, Draize)	Non-irritant
Skin sensitisation mouse LLNA (OESO 429)	Sensitizing
Aspiration Hazard	No aspiration hazard expected
Chronic toxicity (animal studies)	May cause damage after repeated ingestion of high doses
Reproductive toxicity (animal studies)	Suggest a fertility impairing effect

Benzoxale (100%)

Skin irritation	Non-irritant
Skin sensitisation	No sensitization

**SECTION 12: ECOLOGICAL INFORMATION**

**12.1 Toxicity**

Methacrylic Oligomer (100%)

Toxicity to fish (mg/l)	LL50 (96 h) (Oncorhynchus mykiss) (OESO 203)	No data available
Aquatic invertebrates (mg/l)	EL50 (72 h) (Daphnia magna) (OESO 202)	No data available
Aquatic plants (mg/l)	EL50 (72 h) (Pseudokirchneriella subcapitata) (OECD 201)	No data available
	NOEC (72 h) (Selenastrum capricornutum) (OES) 201)	No data available
Microorganisms (mg/l)	NOEC (28 d) (Activated sludge) (DEV L8)	No data available

Glycol Methacrylate (100%)

Toxicity to fish (mg/l)	LC50 (96 h) (Oryzias latipes) (OESO 203)	> 100
Aquatic invertebrates (mg/l)	NOEC (21 d) (Daphnia magna) (OESO 202)	24,1
	EC50 (48 h) (Daphnia magna) (OESO 202)	380
Aquatic plants (mg/l)	EC50 (72 h) (Selenastrum capricornutum) (OESO 201)	836
	NOEC (72 h) (Selenastrum capricornutum) (OESO 201)	400
Microorganisms (mg/l)	EC50 (16 h) (Pseudomonas fluorescens) (DEV L8)	> 3000

Phosphine Oxide (100%)

Toxicity to fish (mg/l)	LC50 (96 h) (Brachydanio rerio) (OESO 203)	> 90
Aquatic invertebrates (mg/l)	EC50 (48 h) (Daphnia magna) (OECD 202)	> 1175
Aquatic plants (mg/l)	EC50 (72 h) (Desmodesmus subspicatus) (OECD 201)	> 260
Microorganisms (mg/l)	EC50 (3 h) (Activated sludge) (DEC L8)	> 100

Benzoxazole (100%)

Toxicity to fish (mg/l)	LC50 (96 h) (Brachydanio rerio) (OESO 203)	> 100
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## 12.2 Persistence and degradability

### Methacrylic Oligomer (100%)

No data available.

### Glycol Methacrylate (100%)

Easy biodegradable.

Elimination information:

84% DOC reduction (28 d) (OESO 301 D)

### Phosphine Oxide (100%)

Poorly biodegradable. Not readily biodegradable (by OECD criteria)

Elimination information:

< 20% BOD of the ThOD (28 d) (OECD 301 F) (activated sludge)

### Benzoxazole (100%)

No data available.

## 12.3 Bioaccumulative potential

### Methacrylic Oligomer (100%)

No data available.

### Glycol Methacrylate (100%)

Accumulation in organisms is not to be expected.

### Phosphine Oxide (100%)

Does not significantly accumulate in organisms.

Bioconcentration factor: 23-55 (56 d), Cyprinus carpio (measured): does not significantly accumulate in organisms.

### Benzoxazole (100%)

No data available.

## 12.4 Mobility in soil

### Methacrylic Oligomer (100%)

No data available.

### Glycol Methacrylate (100%)

The substance will not evaporate into the atmosphere from the water surface. Adsorption to solid soil phase is not expected.

### Phosphine Oxide (100%)

The substance will not evaporate into the atmosphere from the water surface. Adsorption to solid soil phase is not expected.

### Benzoxazole (100%)

No data available.

## 12.5 Results of PBT and vPvB assessment

### Methacrylic Oligomer (100%)

PBT: no

vPvB: no

### Glycol Methacrylate (100%)

PBT: no

vPvB: no



Phosphine Oxide (100%)

PBT: no

vPvB: no

Benzoxazole (100%)

PBT: no

vPvB: no

## 12.6 Other adverse effects

Methacrylic Oligomer (100%)

Not applicable.

Glycol Methacrylate (100%)

Do not allow to enter soil, waterways or waste water channels.

Phosphine Oxide (100%)

Not applicable.

Benzoxazole (100%)

Not applicable.

## SECTION 13: DISPOSAL CONSIDERATIONS

### 13.1 Waste treatment methods

Do not discharge into drains/surface waters/groundwater. Dispose of in accordance with national, state and local regulations. Incinerate under approved controlled conditions, using incinerators for the disposal for organic chemicals. Decontaminate empty drums before recycling.

## SECTION 14: TRANSPORT INFORMATION

### 14.1 UN-Number

Not classified as a dangerous good under transport regulations.

### 14.2 UN Proper Shipping Name

Not applicable.

### 14.3 Transport hazard class(es)

Not applicable.

### 14.4 Packing group

Not applicable.

### 14.5 Environmental hazards

Toxic to aquatic life with long lasting effects.

### 14.6 Special precautions for user

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### 14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

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**SECTION 15: REGULATORY INFORMATION**
**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

If information other than the information in relation to safety, health and environmental regulations/legislation what is mentioned elsewhere in this Safety Data Sheet is required, please use the information listed in Section 1 to inquire whether that specific information is available. Related information about the separate components in the mixture can be accessed the same way.

**15.2 Chemical Safety Assessment**

A chemical Safety Assessment has been carried out for the following individual component (100%): Glycol Methacrylate.

**SECTION 16: OTHER INFORMATION**

This Safety Data Sheet was prepared in accordance with EC Regulation (EC) No. 453/2010.

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process unless specified in the text.

**LEGEND**

Note: Not all of the following are necessarily contained in this Safety Data Sheet:

WEL:	Workplace Exposure Limit.
Sen:	Capable of causing respiratory sensitization.
Sk:	Can be absorbed through skin.
Carc:	Capable of causing cancer and/or heritable genetic damage. Long Term
LTEL:	Exposure Limit.
STEL:	Short Term Exposure Limit.
TWA:	Time Weighted Average.
STOT SE:	Specific Target Organ Toxicity – Single Exposure.
Repr.:	Reproductive toxicity.
Aquatisch acute/chronic:	Hazardous to the aquatic environment.

Full text of H/P/R phrases

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H361f: Suspected of damaging fertility.

H411: Toxic to aquatic life with long-lasting effects.

H413: May cause long-lasting harmful effects to aquatic life.

P261: Avoid breathing vapours.

P264: Wash (hands and exposed skin) thoroughly after handling.

P272: Contaminated work clothing should not be allowed out of the workplace.

P273: Avoid release to the environment.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P302 + P 352: IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present and easy to do – continue rinsing.

P333 + P313: If skin irritation or rash occurs: Get medical advice/attention.

P362 + P364: Take off contaminated clothing and wash it before reuse.

P501: Dispose of contents/container to hazardous waste in accordance with local, state or national legislation. Incinerate under approved controlled conditions, using incinerators suitable for the disposal of flammable organics.