



## Preliminary Technical Data Sheet

# Nexa3D xCLEAN



### PRODUCT DESCRIPTION

- xCLEAN has 3X the saturation limit of IPA resulting in lower waste and fewer changeovers
- xCLEAN is made from smaller molecule than TPM or DPM to clean more effectively, usually within 5 minutes
- xCLEAN rinses off in water, eliminating the greasy residue that is typically associated with TPM or DPM
- xCLEAN is readily compatible with most resins and cleaning systems on the market
- xCLEAN can be easily recycled with vacuum-assist solvent distillation

### SAFETY & HANDLING RECOMMENDATIONS

- Flammability: Eliminates flammability risk associated with IPA avoiding HSE concerns or ATEX rated equipment
- HazMat: No required HazMat shipping charges, not classified as Dangerous Good per IATA / EU
- Disposal: please dispose per local regulation for chemical waste - similar to IPA disposal
- xCLEAN has not been approved for biocompatible applications
- Sensitization exposure – some users may experience eye, respiratory, or skin irritation, ventilation is recommended

### NOTE

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Nexa3D is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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